

FIG. 1
(PRIOR ART)

Figure 2

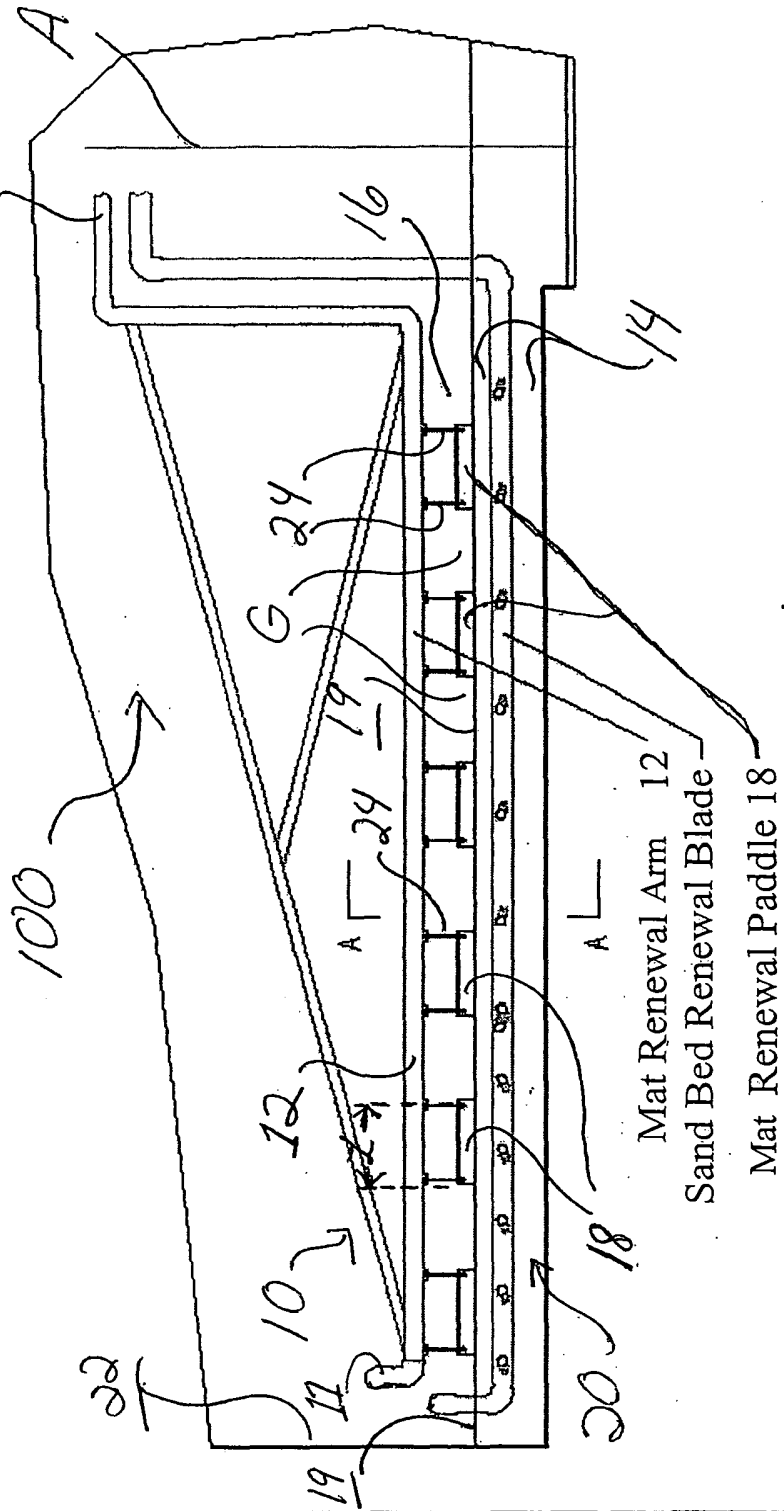
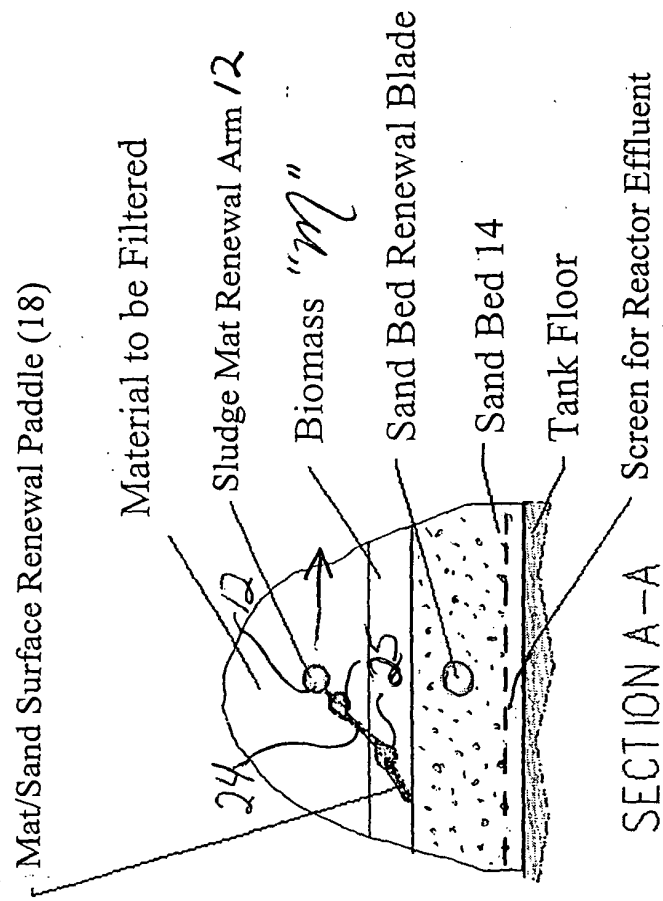
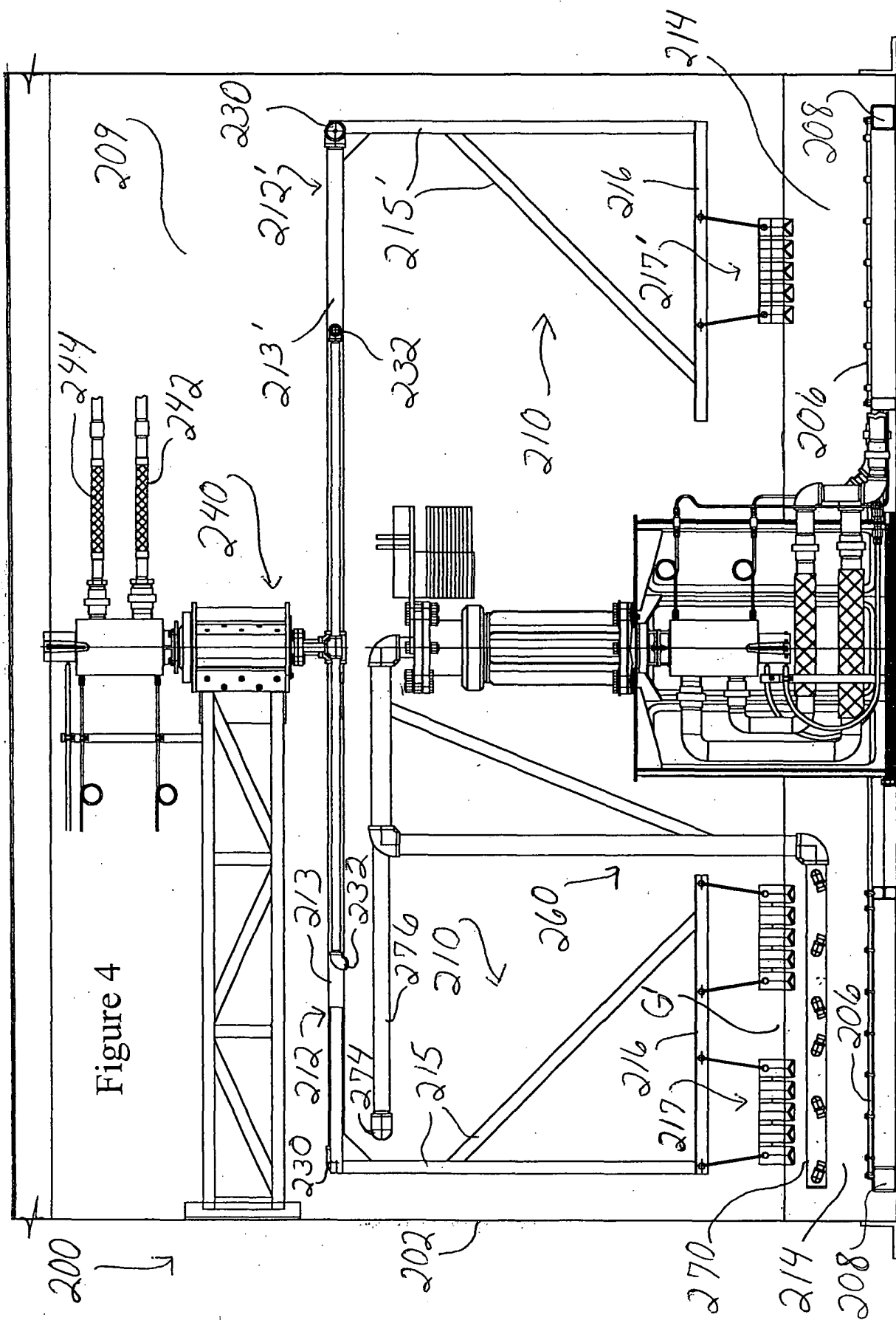


Figure 3





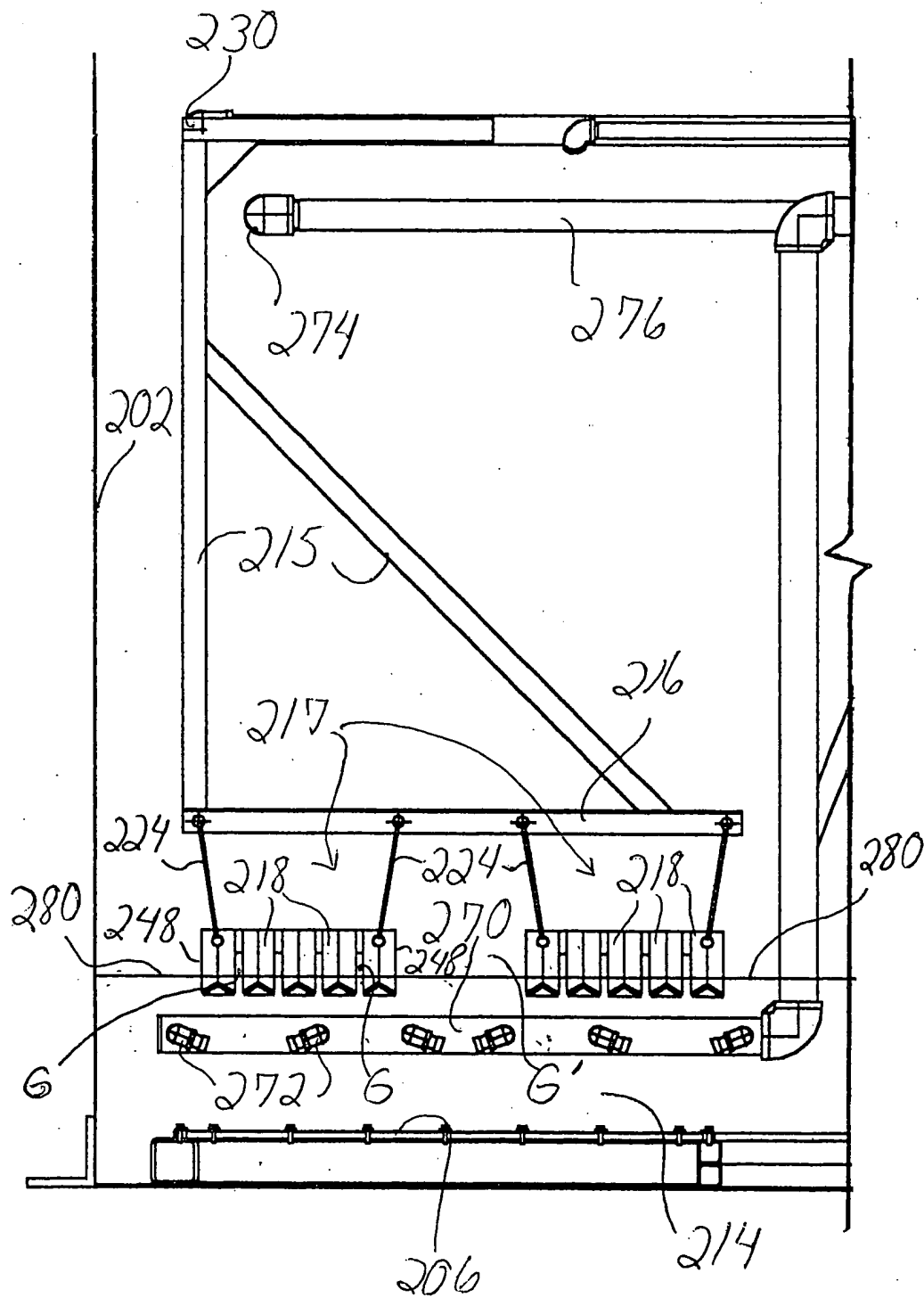


Figure 5

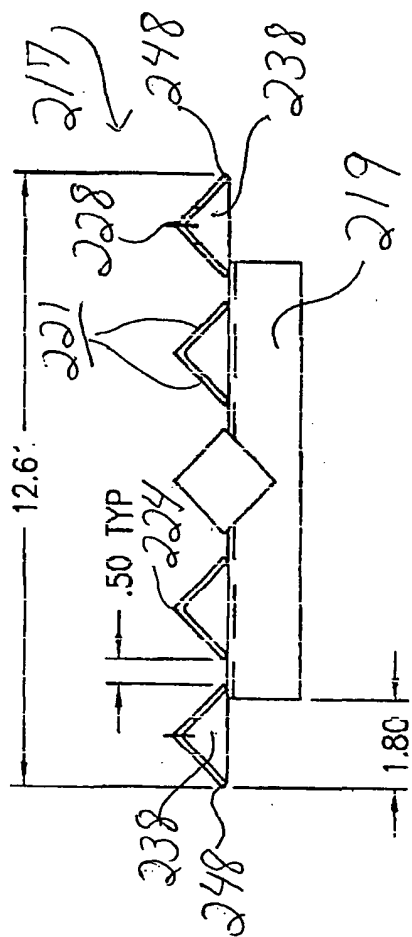


Figure 7

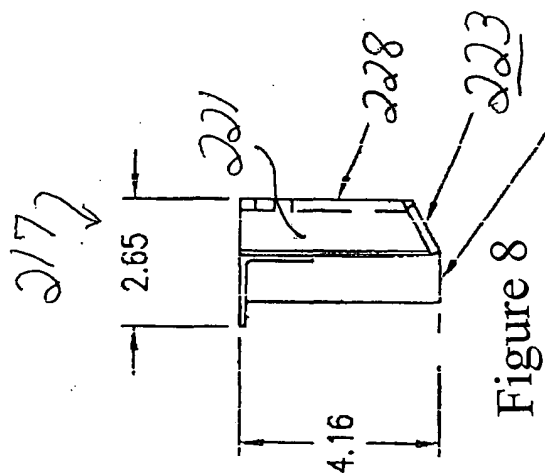


Figure 8

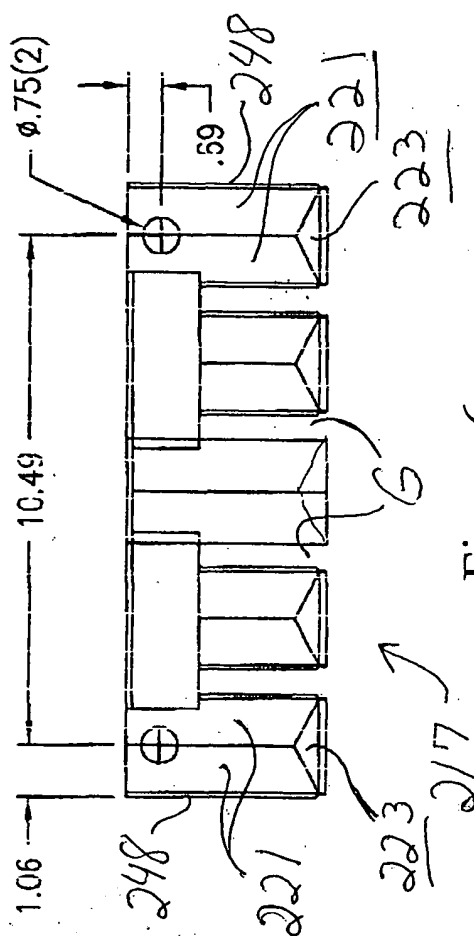
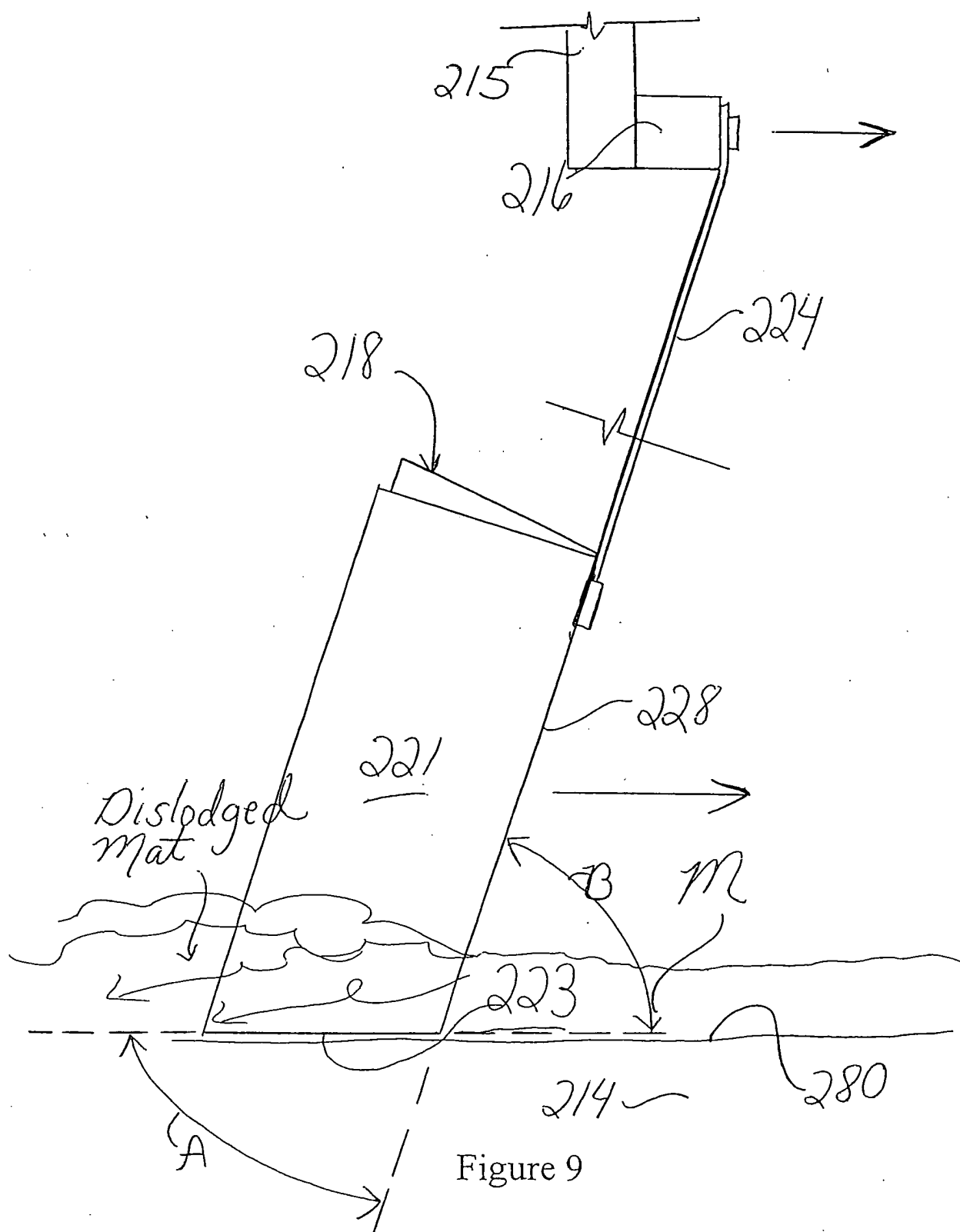


Figure 6



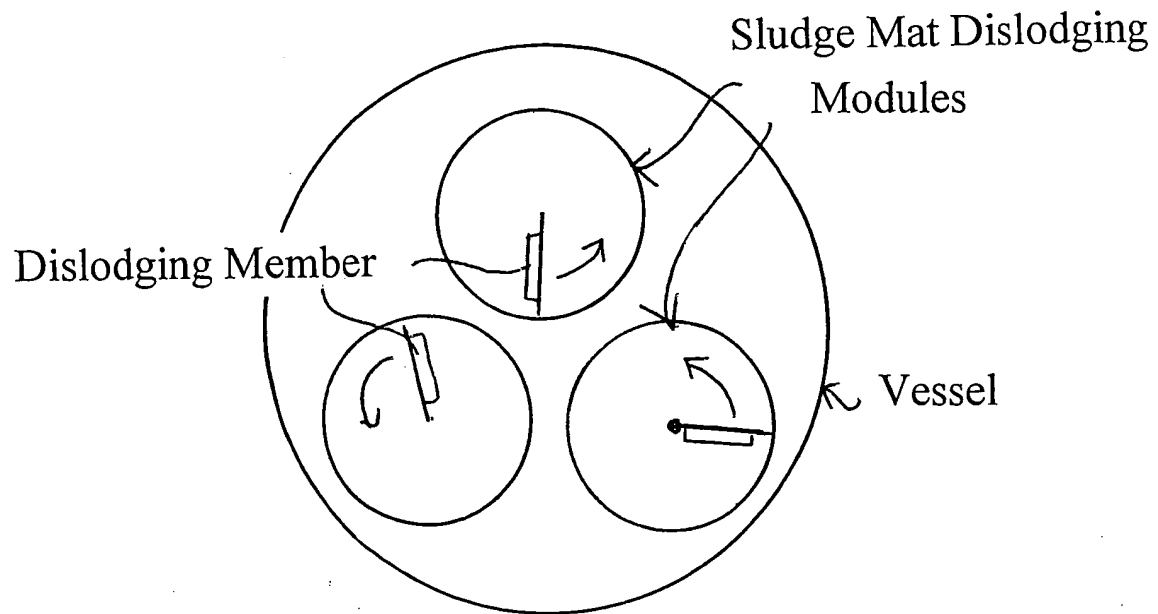


Figure 10

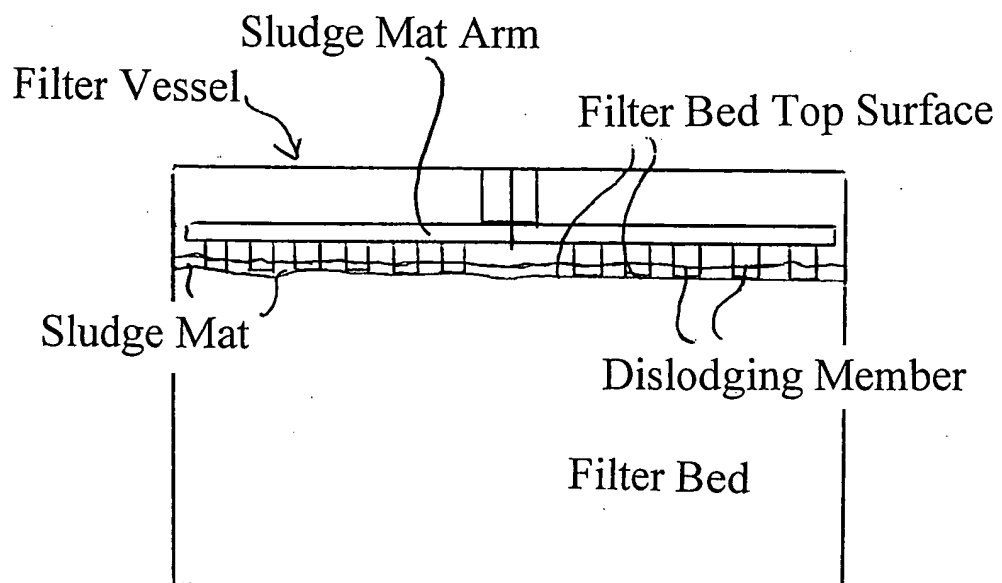


Figure 11

A Comparison of Flow Performance with and w/o Rake Invention

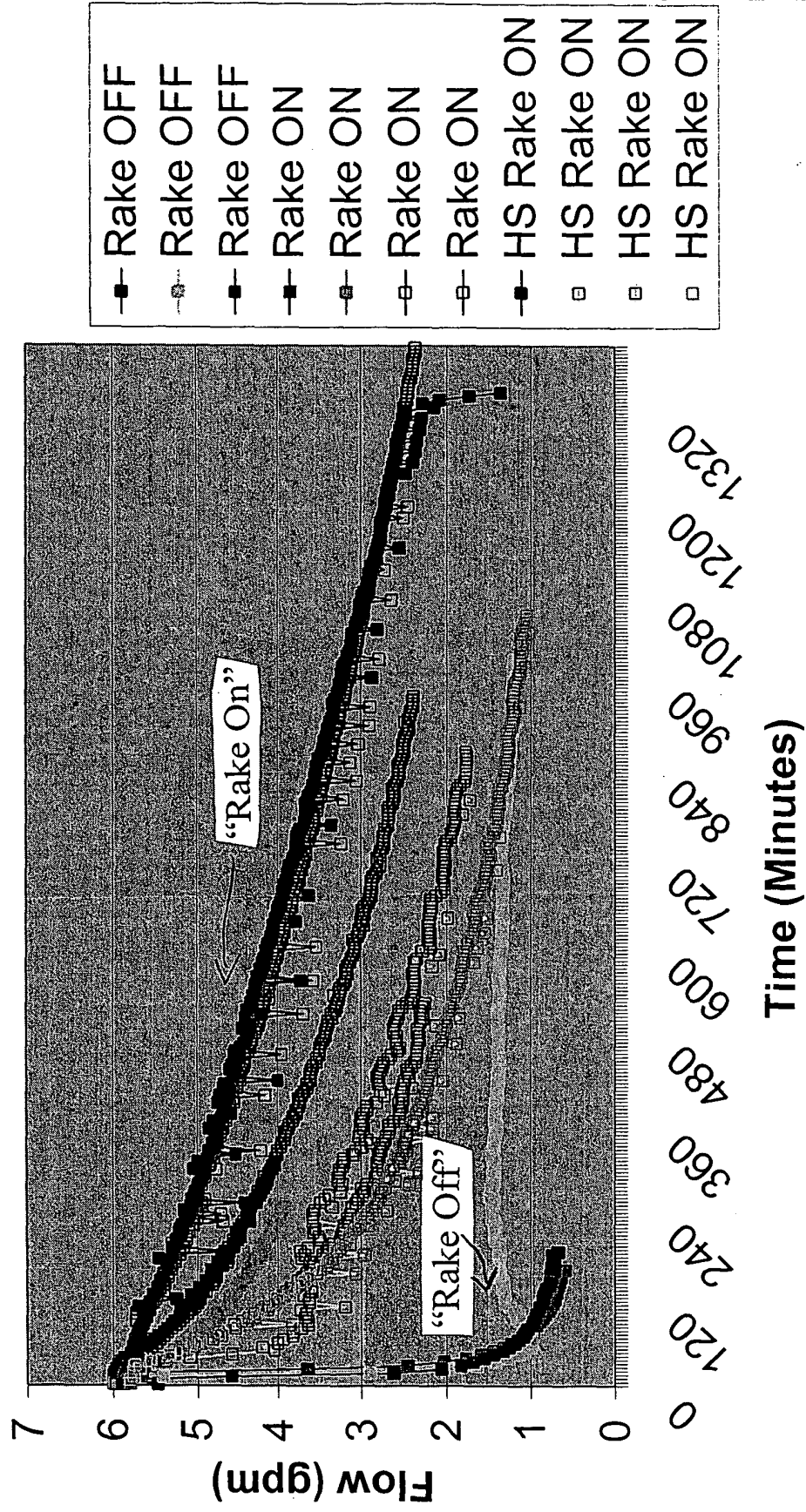


Figure 12

A Comparison of Flow Performance with and without Rake Invention (4 Hour Interval)

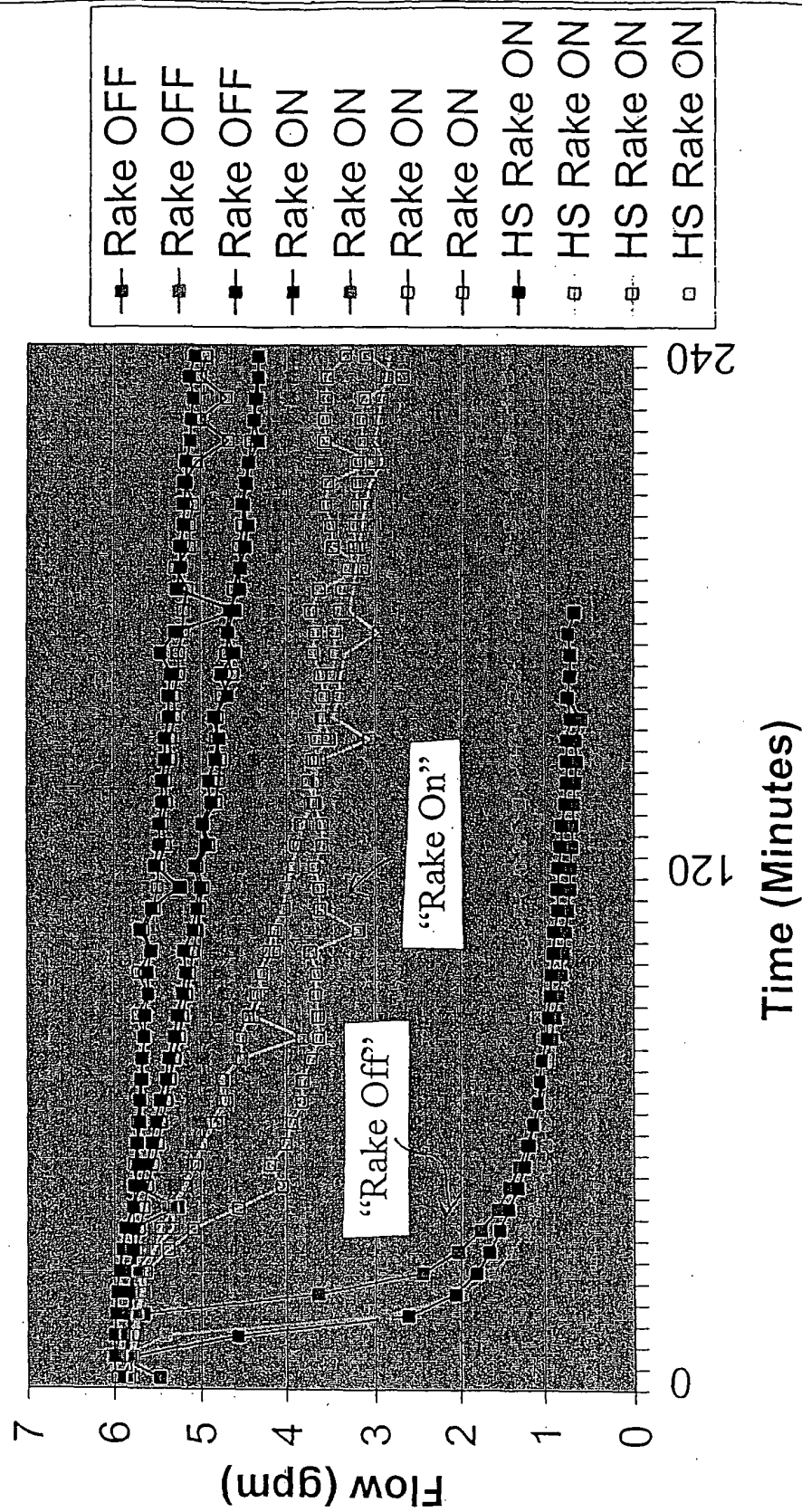


Figure 13

Continuous Operation @ Various Underdrain Capacities

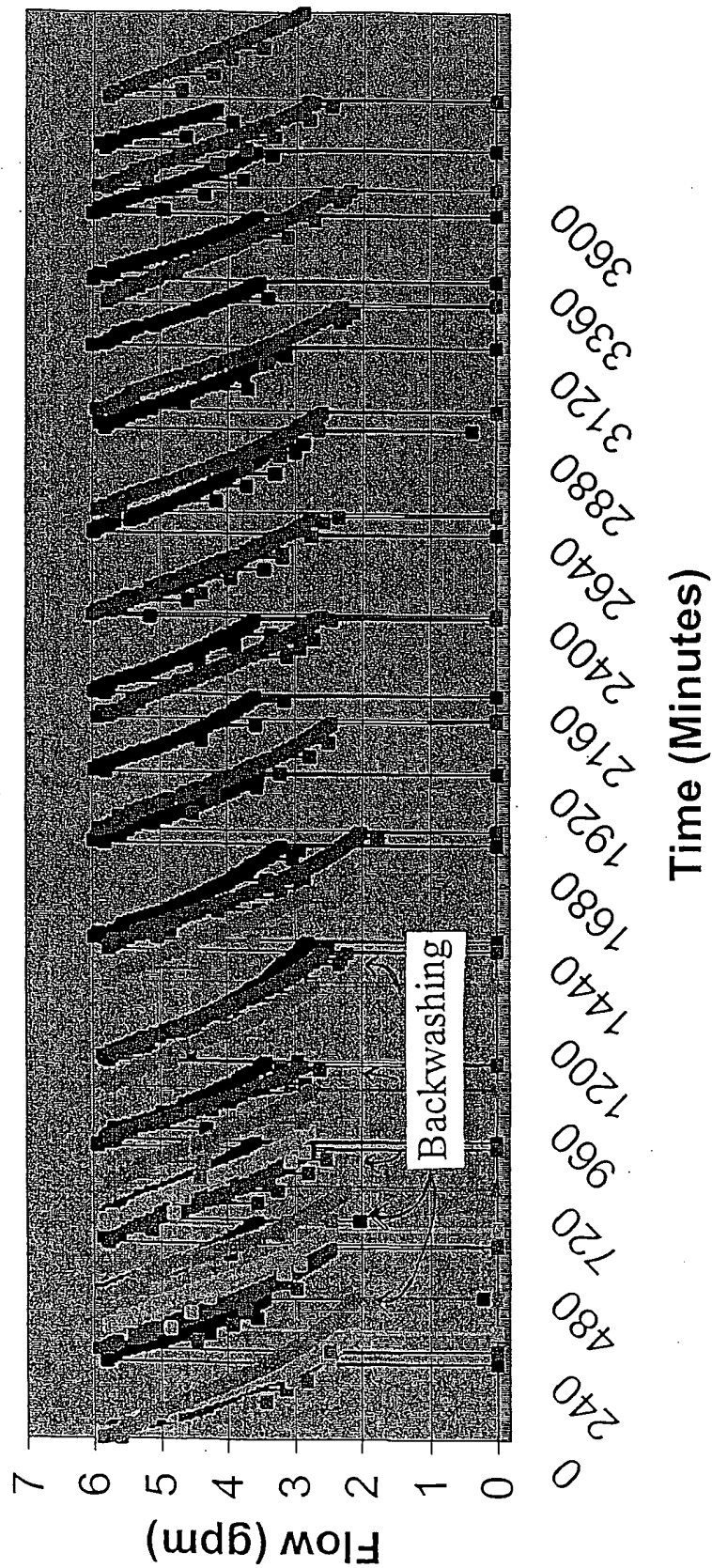


Figure 14